

**INSTALLATION  
OPERATION  
MAINTENANCE  
MANUAL**  

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**THERMOSIPHON  
“FREE-FLOW”**



Alternate Energy Technologies, LLC  
PO Box 61326  
Jacksonville, FL 32236  
904-781-8305

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## **Owners Information**

As the owner of a TS DHW™ solar water heater there are some questions you may have about the system and how it operates. Your solar water heater model is commonly referred to as a roof mounted, open loop, close coupled, Thermosiphon system and is one of the most efficient solar water heater types available worldwide.

### **What is a Thermosiphon System?**

A Thermosiphon system is a system where the heated water in the solar collectors rises up into the storage tank by natural Thermosiphon action. Thermosiphon action occurs when water which is heated in the collectors expands becoming lighter allowing colder heavier water to fall by gravitational force to the bottom of the collector. The cold water falling to the bottom of the collector pushes the hotter lighter water back up into the storage tank. This natural action commonly known as Thermosiphon action occurs without any moving parts or auxiliary electrical energy input to the system

### **What is a Close Coupled System?**

A close coupled system is one where the household hot water storage tank and solar collectors are both mounted on the roof. Typically the tank is above but in close proximity to the collectors. The tank and collectors are connected together with ¾" copper tube, which is used to transfer heated water from the collectors to the storage tank.

### **What is an Open Loop System?**

An Open Loop System is a system where the water used in the household (hot water) circulates through the solar collector panels transferring solar energy into the storage tank. This system type is used in locations where the ambient temperature never falls below freezing point (32°F) and where the water quality is good – less than 600 ppm Total Dissolved Solids (TDS).

### **What is a Closed Loop System?**

A Closed Loop System is a system where two water loops are contained within the solar water heater. The first loop is the household water storage tank which stores the heated household water used within the household. The second loop is the solar collector loop which is fully sealed and mechanically separated from the household water loop by a heat exchanger system. The fluid within the solar collector loop is a mixture of household water and food grade propylene glycol. This fluid mix transfers solar energy from the solar collectors to the heat exchanger system and prevents damage to the solar collectors should the ambient temperature fall below freezing point. This system type can be used in any climatic location and with any water quality considered suitable for human consumption

### **How does my system work?**

The three main components of your solar water heater system are the potable water storage tank, the solar collector (s) and Ancillary Energy Support (AES) System. The AES system can be either electric or gas operated dependant on the model purchased.

The potable water storage tank is used to store the heated water ready for household use. It is constructed using high quality stainless steel to provide long life and is insulated with a high density polyurethane material to ensure minimal heat losses and maximized structural strength. The solar collectors contain a multi-tube copper water way system welded to a solar absorber plate, the combination of which collects solar energy and transfers it to the fluid within the collector loop. The absorber plate system is enclosed in an insulated metal casing covered with a high strength tempered glass sheet that protects the absorber system from physical damage.

An electric Ancillary Energy Support (AES) system uses an electric element to heat part of the stored household water on those occasions when there is reduced solar energy available. (e.g. cloudy days). The electric element is thermostatically controlled so it only delivers the top up energy required then turns off automatically. A Gas AES system uses a remotely mounted gas continuous flow water heater connected in series with the hot water supply line to your house hot water pipe work. As the hot water from the solar storage tank passes through the gas heater its temperature is automatically monitored. If the temperature is below 120°F the gas heater will add the degrees required to deliver hot water of at least 120°F. If the water temperature is above 120°F the gas heater will not decide not to ignite.

Under normal operating conditions the potable water within the storage tank is heated by the solar collectors. In an Open Loop System where the household hot water is in the collector loop, cold water is pushed downwards, via the long external pipe from the storage tank to the bottom of the solar collector. As the water is heated in the absorber by the sun, it rises to the top of the collector then travels through the short external pipe into the storage tank.







# INSTALLATION INSTRUCTIONS

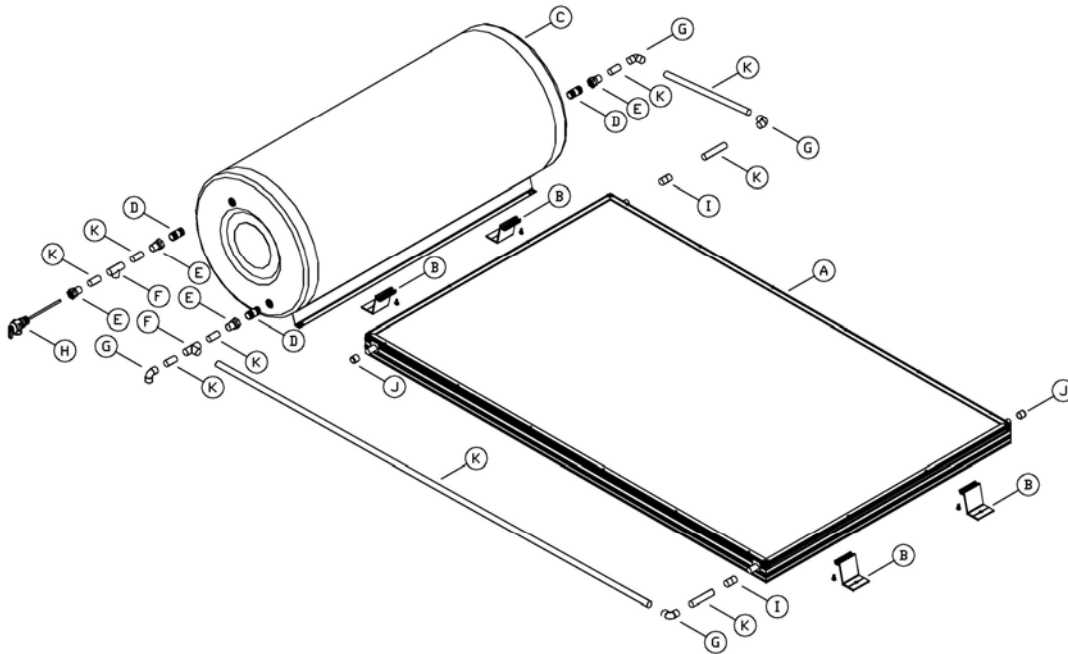
## Important Note:

**Do not commence an installation until you have satisfied yourself that all Occupational Health and Safety issues associated with working on and lifting components onto a roof have been addressed. All work associated with the installation must comply with local authority regulations, where these installation instructions and local regulations are in conflict, local regulations must prevail.**

## Mounting and Connection Kits

There are two parts kits supplied with your Thermosiphon system. A mounting kit containing four flush-mount, mounting clips with stainless steel locking bolts and a connection kit containing the parts required to plumb the system. The mounting kit does not include the fasteners required to secure the system to the roof structure. With the exception of the copper tube the connection kit contains all of the plumbing components required to connect the solar collector to the roof mounted, water heater storage tank.

## Typical Assembly Diagram



THERMOSIPHON SYSTEM · COMPONENT LEGEND		
ITEM	DESCRIPTION	QTY
A	Solar Collector	1
B	Flat Mount Clip w/Locking Bolt	4
C	Thermosiphon Tank	1
D	3/4" X 2" Red Brass Nipple	3
E	3/4" Copper Female Adapter • C x FIP	4
F	3/4" Copper Tee • C x C x C	2
G	3/4" Copper Short 90° Elbow • C x C	4
H	T&P Relief Valve, Long Stem	1
I	3/4" Copper Coupling • C x C	2
J	3/4" Copper Tube Cap	2
K	3/4" Copper Tube (various lengths – not included)	9

## Location Selection

There are five major factors to consider when selecting the solar water heater installation location;

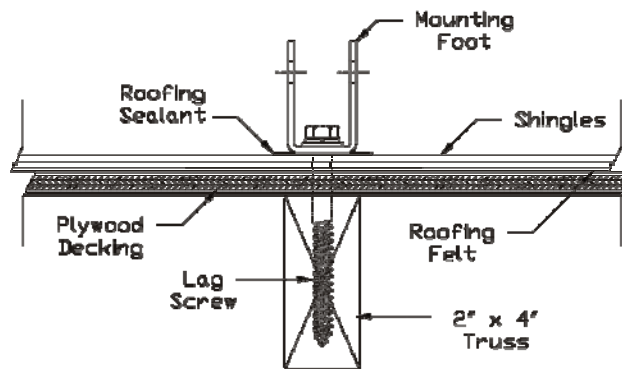
1. For optimum performance the solar collectors need to face the equator (in Southern hemisphere this is north and in the Northern hemisphere this is South). Installation on angles of up to 45° away from the equator do not have a major effect on the annual solar output, consequently roof locations which face less than 45° away from the equator are acceptable. If the collectors are installed with an east facing bias the best solar input is achieved in the morning and if there is a west facing bias the best solar input is in the afternoon.
2. Careful site inspection is required to ensure the selected location is not subjected to shading from adjacent trees or buildings throughout the day but particularly between 9am and 3pm the highest solar input times. Shadows are longer in winter than in summer so a site that is free of shadows from adjacent objects in summer may have some shadows in winter.
3. The solar water heater is to be located a minimum of 3 foot up from the roofs lower edge, 3 foot in from either side of the roof, and 3 foot down from the roofs ridge line and should be located as close as possible to the location which uses the most hot water e.g. bathroom or kitchen. This is to reduce energy losses which may occur if the pipe work between the solar water heater and the point of usage is too long.
4. To achieve optimum performance the solar water heater should be installed on a roof pitch of greater than 8° and less than 30°. Installations on a roof where the roof pitch is greater than 30° will require additional support at the storage tank to prevent it moving downward after installation. If the roof pitch is less than 8° the system will require a mounting frame to increase the pitch above 8°. Installations below 8° do not thermosiphon effectively and the collector glass will not self clean during rainy periods.
5. Careful inspection of the roof truss system is essential to ensure it can support the systems weight once filled with water. Particular care must be taken where the front foot of the storage tank is located. Typically the tank front foot should be located over a tile batten, purlin or similar for maximum strength. If the roof can not support the load additional bracing must be installed before the solar water heater is installed.

## Mounting Methods

There are 3 methods of attaching the system to the roof structure; lag-bolts, J-bolts or spanner mounting.

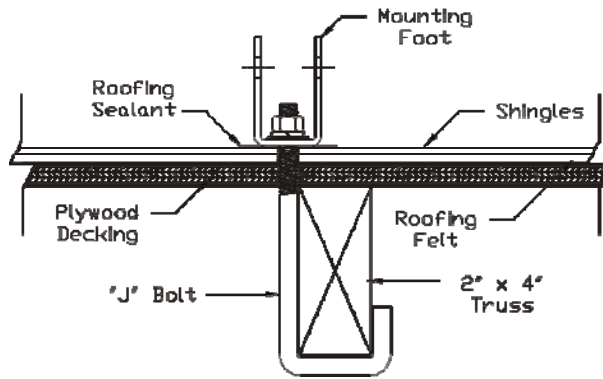
**NOTE:** All mounting bolts, washers, split-lock washers & nuts are to be stainless steel.

**Lag-Bolts** – Lag-bolt mounting is the preferred method of install. The mounting clips are secured directly into the upper chord of the roof truss (the detail below shows an install using a triangular mount bracket). The lag-bolt must penetrate 3" into the structural member. A 2" deep pilot hole must be drilled into the truss with a 1/8" diameter bit before inserting the lag bolt.



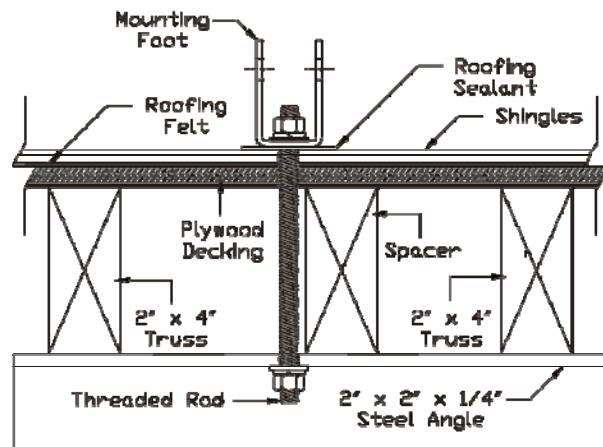
**Lag-bolt Mounting Detail**

**J-Bolts** – J-bolt mounting is preferred in installations where the roof truss members are not easily identified from the outside of the roof. Clearance holes for the J-bolts are typically drilled from inside the attic space. Two install service personnel are typically required, one in the attic space and one on the roof, when installing J-bolts to insure the J-bolt is secured properly.



**J-bolt Mounting Detail**

**Spanner mounting** – Spanner mounting is by far the most common method of installation. Steel angle or wood 2" x 4"s are used to span between the truss members. Two spacer blocks are required when the threaded rod is 2" or more from the truss member. Only one spacer block is required when the threaded rod is within 1" of the truss. Spacer blocks are to be no greater than 1" from the threaded rod.



**Spanner Mounting Detail**

### Mounting the Collector(s)

The collector installation procedure is as follows: (See also the diagram on page 7)

1. From the inside of the roof, in the attic crawl space, measure the center-to-center distance between the roof trusses. This distance is required to secure the mount clips to the collector prior to attaching the collector to the roof structure.
2. Position two (2) mount clips along each end of the collector (*ends have no pipes – see the diagram*) a distance apart equal to the center-to-center roof truss spacing. Insure the mounts are centered across the collector ends and secure them with the locking bolts (*multiple collector installations will require the mount clips to be slightly off center, this allows for the spacing between collectors*).
3. Place the collector on the roof in the area selected for install.
4. Starting in the upper left-hand quadrant of the selected install area, locate the position of the nearest roof truss. Measure down from the peak of the roof, a distance of 60" and make a mark on the roof tile. This will be the position of the top left mounting hole of the collector mount clip.
5. Using silicone caulk or roofing mastic, coat the underside of a roof mount flashing. Place the flashing into position centered over the proposed mounting hole, insuring that the top of the flashing is under the upper roof tiles and the bottom of the flashing laps over the lower roof tiles. Secure the flashing using a couple of roofing nails under the upper roof tiles.
6. Drill an appropriately sized hole (*as dictated by the method of attachment*) into the roofing structure.

7. Place the collector into position with the upper-left mounting foot centered over the newly drilled hole and align the collector to be square with the roof.
8. Using the installed mount clips as a template, mark the position of the remaining mount holes on the roof tiles then set the collector aside.
9. Secure flashings and drill holes for the remaining mount clips.
10. Using silicone caulk or roofing mastic, apply a liberal amount of sealant around the openings to all of the newly drilled holes then place the collector into position and secure using the stainless steel hardware selected for the install method.
11. Check to insure that all mount connections are tight and prepare to mount the tank.

### **Mounting the Thermosiphon Tank**

The procedure for mounting the Thermosiphon tank is as follows: (*See also the diagram on page 7*)

1. Using the collector mounts as a reference, measure from the center of the upper mount bolts a distance of four (4) inches. Pop a chalk line connecting the two points and extending outward approximately one (1) foot on either side of the collector.
2. Position the Thermosiphon tank into place above and centered to the collector. Line up the mounting holes (*on the tank mount rail closest to the collector*) centered on the marked chalk line. Mark the position of the mount holes and set the tank aside.
3. As with the collectors, secure flashings and drill holes for each of the mount locations. Apply a liberal amount of sealant around the newly drilled holes.
4. Position the tank into place over the mount holes and secure using the appropriate stainless steel hardware.
5. Check to insure that all mount connections are tight. Apply a liberal amount of sealant over all of the mount hardware heads/threads (*tank and collectors*).

### **Plumbing Connections**

Assemble the hot/cold interface plumbing to the collector as shown in the detail on page 7. Various lengths of copper tubing is required and should be soldered together using lead-free solder. Service connections to the Thermosiphon system should include isolation and drain valves (*not included*) internal to the residence.

Insure that the drain line from the Temperature and Pressure relief is plumbed to a safe location. Remember this pipe can discharge very hot water carefully consider its location.



## Commissioning

When all connections have been completed the solar water heater can be filled with water.

Before turning on the cold water supply open one hot tap within the household to release air from the system during the filling process. Do not leave the open tap unattended during the filling process.

Turn on the cold water supply and wait for the system to fill. When water flows without air bursts from the open hot tap it can be closed which will pressurize the solar water heater system.

Once the system is pressurized all connections on the water heater must be checked for leaks and repaired if necessary.

When the system is proven water tight, power and gas can be applied to the AES system. To test that the element is operational turn the circuit breaker in the switch board on and off, you should see the power meters speed change during this action. For gas AES systems turn on a hot water tap and the gas heater will ignite provided the water temperature is less than 60°C.

The solar water heater is now fully operational.

### Customer Hand Over

Once the solar water heater is commissioned and you are confident it is operating correctly complete the installation details in the Owners Instructions section of this manual and pass this manual and the gas heater manual (if used) to the customer.

Before leaving the installation insure that the customer is fully aware of the systems operation and whom to contact should there be any questions in the future.